



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3890-3

Job Sheet 167441



Part No: D3890-3

Job Qty: 2 Ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/9/17

Created By: Chantal Lavoie

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/8/17	0.00	0.00	Start Up Waterjet1		de
100	Waterjet	2 pcs		11/9/17	0.00	0.09	Waterjet1		de
110	QC	2 pcs		11/9/17	0.00	0.00	QC2		de DAS
120	QC	2 pcs		11/9/17	0.00	0.00	QC8		38
130	Packaging	2 pcs		11/9/17	0.00	0.00	Packaging3		9-88
140	QC21-SA	2 Ea		11/9/17	0.00	0.00	QC21		17/11/18

Part Op 100 - 1-Cut as per Dwg D3890 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4111NS.125	0	172	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/17 2:40 PM dart.lavoie.chantal

DART
AEROSPACE

S005898



Gasket

PART NO:
Revision:
Operation:
Quantity:
Change No:

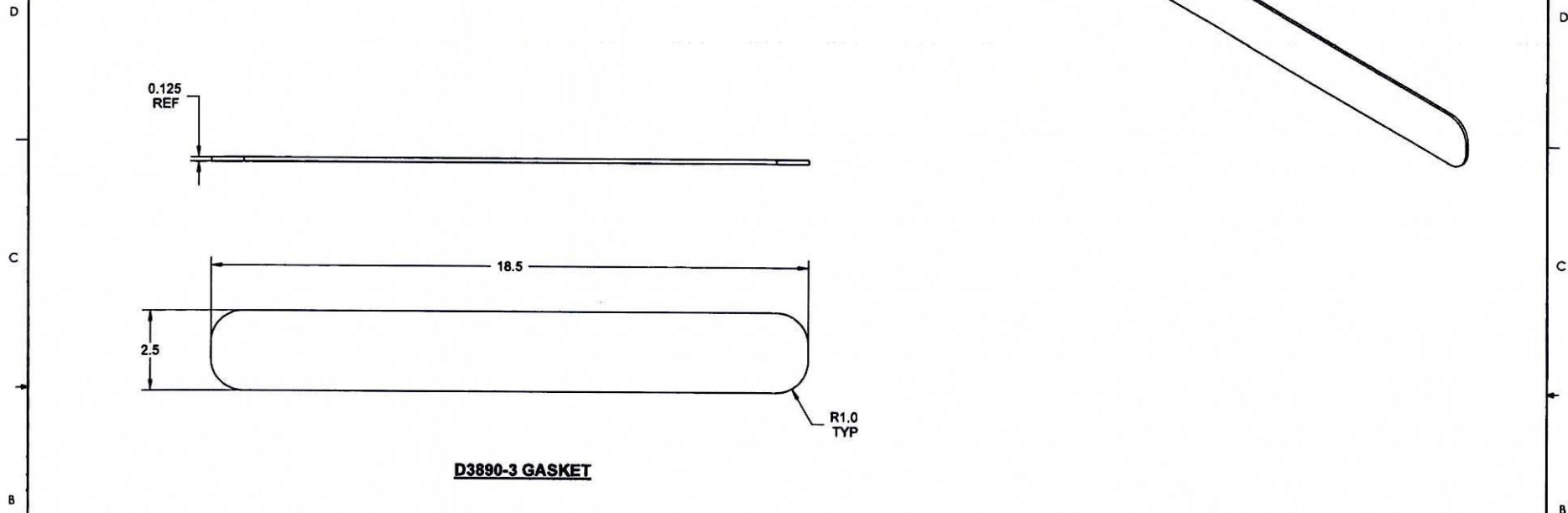
D3890-3

Start up Operation
6

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Email: sales@dartaero.com
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Mfg Date: 11/05/17
Job No: 167441

8 7 6 5 4 3 2 1



D3890-3 GASKET

RELEASED
09/05/01

NOTES:

- 1) MATERIAL: NEOPRENE FOAM SHEET, 0.125 THICK
(REF DART SPEC. M4111N-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

DESIGN	92	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	PH	D3890	SHEET 4 OF 4
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	PANEL, SIDE	NTS
DATE	09.05.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

